

Recommendations for Lead-Free Profiles on APS Novastar Reflow Ovens

Model*	Conveyor Speed	Mode	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5	Zone 6
GF-12HT	0.5 ft/min (15.24cm/min)	Work °F	375	350	500			
		Work °C	190	175	260			
GF-120HT 1200HT	0.8 ft/min (24.38cm/min)	Work °F	375	350	475			
		Work °C	190	175	245			
1800HT	1.0 - 1.2 ft/min (30.48 - 36.58 cm/min)	Work °F	375	350	365	475		
		Work °C	190	175	185	245		
2000HT	1.0 - 1.2 ft/min (30.48 - 36.58 cm/min)	Work °F	375	365	350	365	425	475
		Work °C	190	185	175	185	190	245

*Max Temp for HT Reflow Ovens 752°F/400°C